

## SWAPPING BOOTY COASTER RAILS FOR GLUTE COASTER RAILS

The process of upgrading the rails of a Booty Coaster to a Glute Coaster is an easy task that simply takes a bit of time. Plan for approximately 1 hour.

The upgrade kit consists of the rails, new rollers, a new rear support bar, and the necessary hardware to assemble the new parts as seen pictured to the right.

Begin by removing the rail stoppers at the bottom of the rails. Next, detaching the foot carriage from the cable assembly by removing the nut, bolt and spacers. This will free the carriage to be lowered down the rails. Once this is done, slide the carriage off the back of the rails and set it aside.

Remove the entire rail assembly by taking out the 4 bolts at the top of the rails and the 2 bolts at the bottom of the rail base. Set the old rails aside. They can be disposed of or recycled when this process is complete.



Using the two bolts from the base of the previous frame, attach the new rear support bar to the rear frame.

Next attach the new rails to the top of the frame again with the four bolts. Just seat the bolts at this time and do not tighten them down yet. You will need some 'slack' in the connection to reattach the carriage soon. You can also use the new hardware to attach the back of the new rails to the new support stand in the same way simply to hold it in place for the moment..



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Take the carriage and flip it upside down. Remove all of the rollers. If the upper rollers do not show signs of wear, then you do not need to replace them.

Next attach the new lower rollers with support bar to the carriage as shown to the left. Once all the rollers are in the carriage you are ready to re-mount it to the rails.

Take the bolts you hand-tightened at the rear of the rails and remove them. Now, using the slack in the top rail mounts, lift the rails slightly and slide the carriage onto the rails, over the rear support. Once the lower rollers spindle clears the rear rail mount, you can lower it back down and secure it.



Tighten all the frame bolts at this time; the four at the top of the rails and the 2 at the rear support.

Slide the carriage up to the top of the unit and reattach the cable assembly. Once this is done, re-install rail bumpers at the ends of each rail and you are ready to go with your upgraded rail system.

If there are questions during an install for a tech, PLEASE do not hesitate to call us and discuss! We are happy to assist and make sure that every install goes smoothly. We are happy to hop on FaceTime or Zoom and video chat to make sure things are set up correctly. Just call 866-219-5335 Option 5 and we can set up a video conference.



Call for details: **1-866-219-5335** Outside the US: **1-908-879-2713**

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